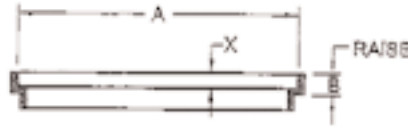


Cranesville Block Co, Inc.

518-887-7600

Manhole Extension Rings



Models & Prices are subject to change without notice.

Actual Products may differ from pictures.

24" Diameter x 1 1/2" Rise Cast Iron Ring
BCIR241 \$57.00

32" Diameter x 2" Adjustable Steel Ring
BSR32 \$118.50

24" Diameter x 2" Rise Cast Iron Ring
BCIR242 \$60.00

24"x24" x 2" Steel Extension Frame
BCBRF242 \$127.50

26" Diameter x 1 1/2" Rise Cast Iron Ring
BCIR261 \$67.50

24"x48" x 1 1/2" Steel Extension Frame
BCBRF24481 \$235.00

26" Diameter x 2" Rise Cast Iron Ring
BCIR262 \$72.00

24"x48"x2" Steel Extension Frame
BCBRF24482 \$250.00

SPECIFICATIONS

1.0 GRAY IRON CONSTRUCTION CASTINGS

1.1 MATERIAL: Gray iron consisting of pig iron and scrap having such characteristics as will make the ' casting strong, tough, evenly grained and machinable, are re-melted in a cupola or other suitable furnace.

1.2 SPECIFICATIONS: Castings conform to A~TM specifications: A-48, class-25 for thin' walled castings and A48, class-30B for heavy/traffic bearing castings or as specified' by the buyer.

1.3 CHEMICAL COMPOSITION: Iron contains a maximum of 0.90% PHOSPHORUS and 0.15% SULFUR.

1.4 LOAD BEARING: All castings specified as "HEAVY DUTY" are designed to meet'or exceed A.A.S.H.T.O. (American Association of State Highway and Transportation Officials) H20-44 and HS20-44 loading conditions. '

1.5 WORKMANSHIP: Castings are free from such defects In material, and workmanship as would adversely affect appearance I serviceability or both.

1.6 MACHINING: Round traffic bearing manhole castings are machined on both seating contact surfaces of the ring and cover to achieve a full bearing surface and to avoid any rocking.

1.7 FINISH: Castings shall be ground, chipped, buffed and I or blasted to provide a reasonably smooth surface finish.

1.8 PAINT: Castings are normally coated with an asphalt based, bituminous paint. Unpainted or specially coated castings can be supplied, if specified.

1.9 WARRANTY: General Foundries Inc. will replace or repair any casting found defective wltin a period of 1 year from the date of sale, as per TERMS AND CONDITIONS listed In the catalog.

2.0 DUCTILE IRON ,CASTINGS are made available upon request.